

# 宇捷五金實業有限公司

## SHUT HEIGHT COUNTER

### Operation Manual

Carefully read this operation manual before use.

#### (1) Setting Upper and Lower Limits for Shut Height Counter

1. Remove the screws on the panel, and take away the press board, acrylic board and panel.
  2. Loosen the screws that are fixed to the set dials of the digit wheels (for the first 3 digits).
  3. Turn the transmission axle to increase the number to a desired numeric value of the upper limit (UP), and align the fixing screw on the right side of the digit wheel to the center of the digit.
- Secure the fixing screws to complete setting the upper limit. The following example demonstrates how to set the upper limit to 500.0.

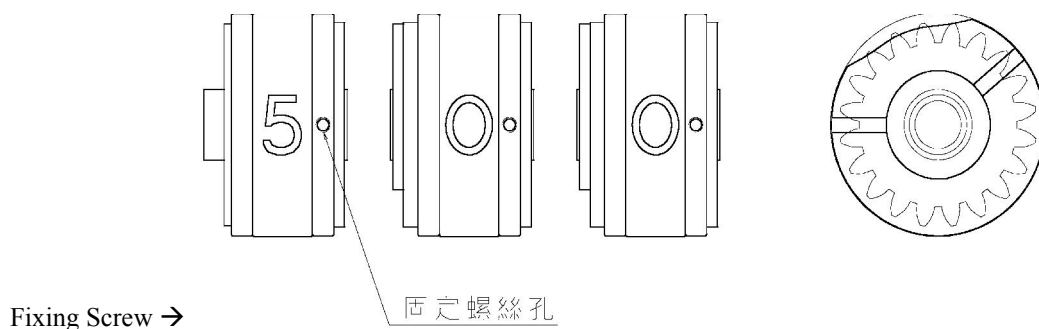


Fig. Setting the Upper Limit

4. Turn the transmission axle to decrease the number to a desired numeric value of the lower limit (DOWN), and align the fixing screw on the left side of the digit wheel to the number.

Secure the fixing screws at the center to complete setting the lower limit (The numeric value of the lower limit is equal to the actual value minus 1). The following example demonstrates how to set the lower limit to 250.0.

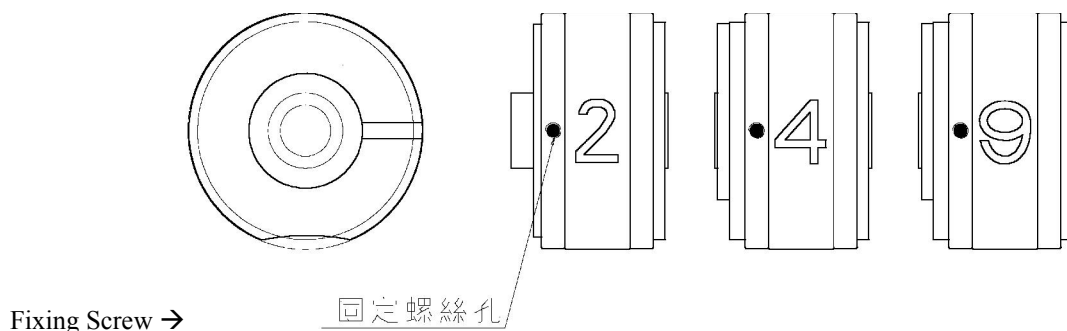


Fig. Setting the Lower Limit

5. Reinstall the panel, acrylic board and press board sequentially, and secure the fixing screws.

#### (2) Wiring Method

1. A micro switch is installed inside this product, and an electric wire is exposed (1.25MM<sup>2</sup>X4C).
2. The upper limit wire is in red or green color (If the set value is achieved, the switch will be turned OFF.)
3. The lower limit wire is in black or white color (If the set value is achieved, the switch will be turned OFF.)